

5/12

DART AEROSPACE LTD	Work Order:	22467
Description: Spacer	Part Number:	D3359-1
Dwg: D3359 Rev. A	Qty:	10
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.02.16	10
2	MC	Turn as per Folio FA and Dwg D3359 Material: 1.00" Delrin II 150E or Acetron GP Acetal (M-DELRIN-R1.000) Identify for D3359-1 Batch: M16128	EP	05/02/17	10
3	QC2	Inspect parts as they come off the CNC machine Identify as D3359-1	EP	05/02/17	10
4	QC8	Second check	FWL	05/02/17	10
5	MC	Deburr	EP	05/02/17	10
6	QC5	Inspect work to Step 5	FWL	05/02/17	10
7	ST	Identify and Stock	CL	05/02/18	10
8	AC	Cost / part 10.21	SAC	05.02.21	10
9	DC	Close W/O 10.21 Inspect Level 21	KJ	05.02.23	10

Rev	Date	Change	Revised By	Approved
A	05.02.03	New issue	KJ/JLM	

PRELIMINARY ISSUE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

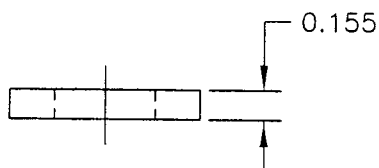
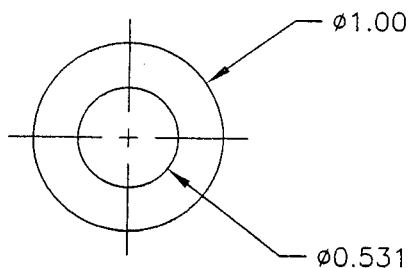
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART
PRELIMINARY ISSUE

DESIGN 43	DRAWN BY 43	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 43	APPROVED	DRAWING NO. D3359	REV. A SHEET 1 OF 1
DATE 05.02.01		TITLE SPACER	SCALE 1:1
A	05.02.01	NEW ISSUE	



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SUBJECT TO AMENDMENT
WITHOUT NOTICE

D3359-1 SPACER

WORK ORDER
NO. 22467

NOTES:

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL
(REF. DART SPEC. M-DELRIN-R1.000)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 15, 2005
03:37 pm

Work Order No : 0022467
Project Name : D3359-1
Project For : WK512
Work Order Type : Main
Main WO Number :
House Part Number : D3359-1
Description : Spacer
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 02-15-05
Est Finish Date : 03-10-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

3359-1

☒ First Article ☐ Prototype

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	